

**International
Coatings™**

Creating Performance Solutions

COLOR CHART

WWW.ICCINK.COM



● Price \$3.00

900 SERIES NYLON PLASTISOL

								
913 Lemon Yellow	926 Ath. Gold	903 Golden Yellow	937 Ath. Dk. Orange	904 Scarlet	917 Maroon	912 Brown	911 Purple	905 Navy
								
966 Ath. Lt. Royal	906 Royal Blue	907 Kelly Green	908 Metallic Silver	909 Metallic Gold	938 FL Green	932 FL Yellow	939 FL Blue	931 FL Pink

700 SERIES DIRECT PRINT PLASTISOL

								
723* Lemon Yellow	727 Golden Yellow	737 Dark Orange	746 Scarlet	745 Dallas Red	755 Maroon	756 Maroon	788 Brown	706 Purple
								
762 Light Blue	766 Royal Blue	768 Navy	775 Dallas Green	773 Kelly Green	791 HP Lemon Yellow	797 HP Golden Yellow	730 HP Burnt Orange	793 HP Scarlet
								
724 PB Yellow	743 PB Magenta	764 PB Cyan						

*Color also available in the 7100 Performance Pro Series

SPECIALTY PLASTISOLS, GLITTERS & METALLIC COLORS

								
155 Crystalina Shimmer	96 Metallic Silver	156 Silver Shimmer	150 Silver Glitter	108 Glow In-the-Dark	151 Gold Glitter	157 Gold Shimmer	92 Metallic Gold	505 Optilux® Reflective

7600 SERIES DIRECT PRINT PLASTISOL

								
7607 HP LB Golden Yellow	7697 HP LB Gold	7623 Lemon Yellow	7620 Clockwork Orange	7626 Bt. Orange	7606 National Red	7646 Scarlet	7628 S Drake Red	7630 Dk Grey
								
7616 Graphics Purple	7618 Island Blue	7624 Lt. Royal	7666 Royal Blue	7668 Navy	7608 Bear's Navy	7610 Dark Navy	7673 Kelly Green	

1100 SERIES ATHLETIC / 7100 PERFORMANCE PRO PLASTISOL

								
7123 Lemon Yellow	1127/7127 Gold	1138 Winter Orange	1146/7146 Scarlet	1184 Texas Orange	1153 Cardinal	1160 Columbia Blue	1166 Royal Blue	1168/7168 Navy
								
1172 Dallas Green	7173 Kelly Green	1176 Dark Green	1182 Old Gold	1181 Vegas Gold	1112/7112 Sky Grey	1106 Purple		

UltraMix® COLOR MIXING SYSTEMS
7500 DIRECT / 7500 COLOR CONCENTRATES

								
*03/53 Yellow	*05/55 Scarlet	*07/57 Red	*09/59 Violet	*11/61 Marine Blue	*13/63 Blue A	*15/65 Blue B	*17/67 Green	*19/69 FL Magenta
								
*21/71 FL Violet	*23/73 FL Blue	*25/75 FL Green	*27/77 FL Yellow	*29/79 FL Lemon	*31/81 FL Orange	*33/83 FL Pink	*35/85 FL Red	*36/86 Black

*All UltraMix Colors end with the first two numbers. [i.e. 7503 is Yellow]. All 7500 Color Concentrates end in the two last digits. [i.e. 7553 is the Yellow Color Concentrate].



Applications Chart



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Products	Mesh in / cm	Recommendations	Fusing Temp.	Opacity	Bleed Resistance	Squeegee & Edge	Hot Peel Transfer	Cold Peel Transfer	Heat Seal Time & Temp.
Multipurpose Standard Inks	86-305 in or 34-120 cm	For use on white and light colored 100% cotton fabrics. Best on manual presses.	320°F or 160° C	Good	None	65 - 70 Duro sharp edge	Add Quick Trans 500	Good	Hot Peel 375°F - 400°F (190°C - 204°C) 4-7 seconds or Cold Peel 350°F - 375°F (177°C - 190°C) 10-15 seconds
700 Series Standard Inks	86-305 in or 34-120 cm	Press ready plastisol for printing on white & light colored cotton and polyester fabrics.	320°F or 160° C	Good	None	70 Duro sharp edge	Add Quick Trans 500	Not Recom- mended	Hot Peel 375°F - 400°F (190°C - 204°C) 4-7 seconds or Cold Peel 350°F - 375°F (177°C - 190°C) 10-15 seconds
High Pigment & Fluorescent Inks	60-125 in or 24-49 cm	Press ready plastisol for printing on light & dark cotton & poly fabrics		Excellent	Limited	65 - 70 Duro bevel or sharp edge			
900 Series Standard Nylon Inks	125-230 in or 63-90 cm	Press ready plastisol for printing on light & dark nylon fabrics. Retensionable frames work best for process printing.	320°F or 160° C	Good	None	Triple / Dual Durometer sharp edge 60-70-60 for dark fabrics. 70-90-70 for light fabrics.	Not Recom- mended	For Caps & Nylon Jerseys use 304 Powder Adhesive	Cold Peel 325°F - 350°F (163°C - 177°C) 10-15 seconds Best to pre-heat nylon 3-5 seconds
Process Inks	196-355 in or 77-140 cm	Add 900LF Catalyst 16 to 1 by Volume 20 to 1 by Weight		Use white backer					Cold Peel 350°F - 375°F (177°C - 190°C) 10-15 seconds
1100 Series Athletic Mesh Ink	60-160 in or 24-63 cm or 4xx to 6xx	For best adhesion on problem fabric add 900LF Catalyst. Allow more time in dryer for curing due to heavy ink deposits.	320°F or 160° C	Excellent	None	65 - 80 Duro bevel or sharp edge	Add Quick Trans 500	Excellent	Hot Peel 375°F - 400°F (190°C - 204°C) 4-7 seconds or Cold Peel 350°F - 375°F (177°C - 190°C) 10-15 seconds
7100 Series Performance Pro	60-305 in or 24-124 cm	Press ready plastisol for printing on 100% polyester and performance fabrics	285°F or 140° C*	Very Good	Excellent	65 - 70 Duro sharp edge	Not Recom- mended	Not Recom- mended	Not Recom- mended
*7100 Series Fuses at 285° F (140° C) to 300° F (149° C). Do not overcure!									
7600 Series Stock Colors	86-305 in or 34-120 cm	Press ready plastisol for printing on light & dark 100% cotton or polyester fabrics.	320°F or 160° C	Very Good	Very Good	65 - 70 Duro sharp edge	Add Quick Trans 500	Not Recom- mended	Cold Peel 350°F - 375°F (177°C - 190°C) 10-15 seconds
7500 Series Color System	110-305 in or 43-120 cm	Press ready plastisol for printing on light & dark 100% cotton or polyester fabrics.	320°F or 160° C	Very Good	None	65 - 80 Duro bevel or sharp edge	Add Quick Trans 500	Not Recom- mended	Hot Peel 375°F - 400°F (190°C - 204°C) 4-7 seconds

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