

13929 East 166th Street • Cerritos, California, USA 90702-7666 • Tel (562) 926-1010 • Fax (562) 926-9486 • www.iccink.com

FEATURES

A plastisol inks system designed with a 706 Purple selection of HP (High Pigment) colors for dark fabrics, standard colors for light fabrics, and a softhand additive that can be mixed with ink to soften the feel of the print.

- Specifically formulated to help reduce 720 Softhand Clear Base ink build up on multi-color jobs.
- Economically priced, this ink is at its best on automated equipment although excellent results can be achieved in almost any printing operation.

700 SERIES* COLORS

710 Softhand Additive 711 NP HP LB FF White 714 HP LB FF White 716 Black 717 Jet Black 718 Matte Black 719 LC Black 723 Lemon Yellow 724 Pro-Brite™ Yellow 727 Golden Yellow 730 HP Burnt Orange 743 Pro-Brite™ Magenta 745 Dallas Red

746 Scarlet 755 Maroon 756 Maroon 762 Light Blue 764 Pro-Brite™ Cyan 765 Ultra Blue 766 Royal Blue 768 Navy Blue 769 Teal 772 HP Bright Green 773 Kelly Green 775 Dallas Green 784 Pro-Brite™ Black 788 Brown 791 HP Lemon Yellow

792 HP Orange **HP Scarlet** 794 HP Light Blue 796 HP Turquoise 797 HP Golden Yellow 731 FL. Pink 732 FL. Yellow 735 FL. Orange 736 FL. Purple 738 FL. Green 739 FL. Blue

*I	Lead Compliant (Contains less than 90 ppm lead)
Application & Storage Information	
RECOMMENDED FABRICS	Cotton, polyester and some cotton/polyester blends. Always test print fabric before beginning a production run.
INK APPLICATION	The 700 series inks can be printed right out of the containers without any modifications. If thinning is desired for special applications, use 1110 Curable Reducer for best results. For softer feeling prints, add 20% to 40% by volume, 710 Softhand Additive to the ink. Reducing the ink with 1110 Curable Reducer and using finer screen meshes can also greatly improve the softness of the finish print.
SCREEN MESH AND EMULSION	Standard colors: 110 to 305 t/in or 43-120 t/cm Monofilament High Pigment colors: 61 to 110 t/in or 24-43 t/cm Monofilament Any direct or indirect plastisol resistant emulsion. Use 20 to 30 micron capillary film for light colored fabrics and 35 to 70 micron film for dark fabrics. Recommend retensionable screen frames stretched from 20 to 40 newtons for best results.
SQUEEGEE	65-70 Durometer: Sharp edge for light colored fabrics and beveled or sharp edge for dark fabrics.
CURE TEMPERATURE	325°F (163°C) entire ink film. Test dryer temperatures before a production run. Wash test printed product before beginning production run.
CLEAN-UP	Mineral spirits or any environmentally friendly plastisol screen wash.
PRODUCT PACKAGING	Quart, 1 Gallon, 5 Gallon, or 30 Gallon Containers.
STORAGE OF INK CONTAINERS	Recommend storage at 65°F to 90°F (18°C to 32°C). Avoid storage in direct sunlight and moist, humid air.
PRODUCT MSDS	Refer to material safety data sheet MSDS8.

LOW BLEED INK (LB) Inks designated LB (low bleed) are resistant to dye migration or bleeding on polyester and polyester blend fabrics. On some problem fabrics, bleeding or dye migration may occur. Always test print the fabric before beginning production. It is best to do some long term testing on some fabrics to determine if this problem exists. Bleeding or migration of the dye from the garment or fabric into the ink film may not occur right away. Recommendations and statements made are based on International Coatings' research and experience. Since International Coatings does not have any control over the conditions of use or storage of the product sold, International Coatings cannot guarantee the results obtained through use of its products. All products are sold and samples given without any representation of warranty, expressed or implied, of fitness for any particular purpose or otherwise, and upon condition that the buyer shall determine the suitability of the product for its own purpose. This applies also where rights of third parties are involved. It does not release the user from the obligation to test the suitability of the product for the intended purpose

SERIES DIRECT PRINT PLASTISOI